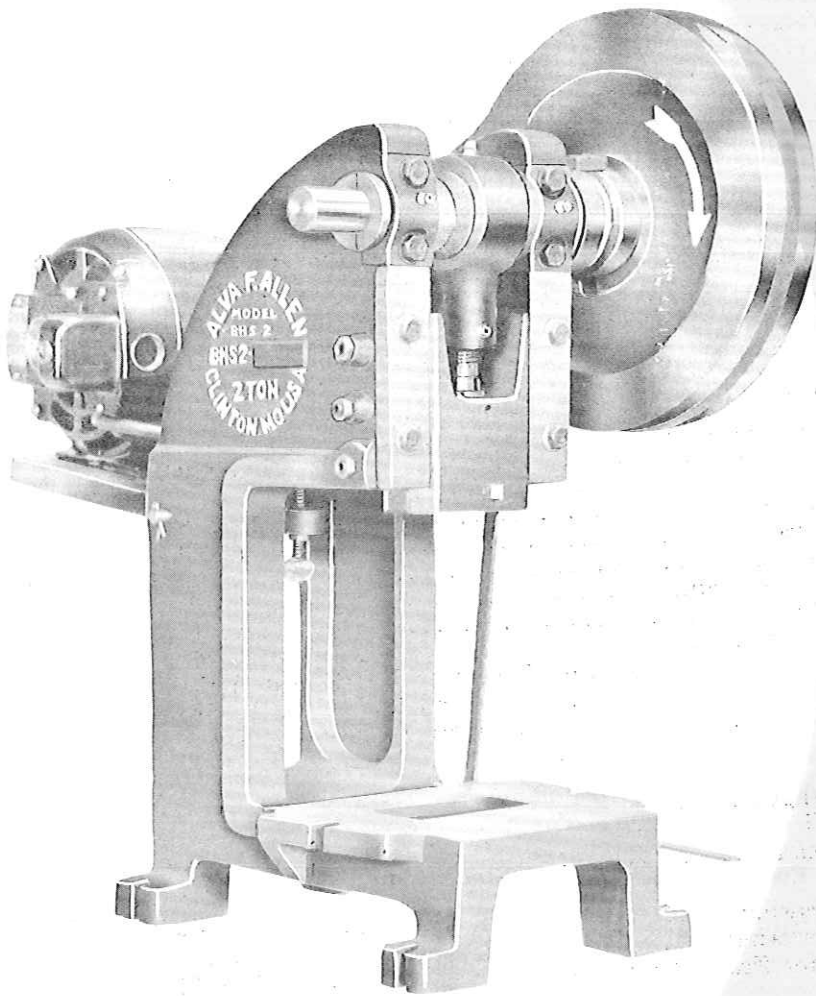


Alva Allen

MODEL BHS-2 TWO TON

PRICE
\$16950

Less Motor



DIE SPACE:

Shut Height 7"
 (with standard stroke)
 Throat 4"

FLYWHEEL:

Diameter 10 1/8"
 Face 1 7/8"
 Weight 25 lbs.
 Speed 300 R.P.M.

Strokes Available: 1/4" to 1 1/2"

PRICE

BHS-2	Alva Allen Model BHS-2 Press with Motor Mount, V-Belt and Motor Pulley, Less Motor, 3/4" Stroke \$169.50
	Other Strokes: 1/4", 1/2", or 1" (Extra Charge) \$10.00
	Other Strokes: 1 1/4" or 1 1/2" (Extra Charge) \$20.00
XM-567	Motor with Built-In Switch. 1/3 H.P., 115 Volt, Single Phase. (See Catalog Page 60) \$24.50
BHS2-FG	Flywheel Full Guard (See Catalog Page 69) \$17.50
XT	Stand. (Specify for BHS-2 Press) (See Catalog Page 64) \$25.00



BT-2 SPECIFICATIONS

Capacity	2 Tons
Overall Dimension	Height
	Right to Left
	Front to Back
Crankshaft Diameter at Main Bearings	1"
Extra Long Main Bearings	2 1/16"
Overall Space of Legs	Right to Left
	Front to Back
Die Bed Area	Right to Left
	Front to Back
Die Bed Holes (Center to Center)	7"
Opening in Bed	Right to Left
	Front to Back
Area of Ram	Right to Left, (Maximum)
	Front to Back, (Maximum)
Ram Guide Length	5"
Ram Gibs, Semi-Vee Type, matching Ram Sides. See Ram Face Drawing, Page 88	Type 2
Ram Length	4 5/8"
Adjustment of Ram	3/4"
Hole in Ram for Die Shank	Diameter
	Depth
Other hole sizes in Ram for Die Shank available at extra charge of \$5.00 each	13/16" or 3/4"
Width of Opening through Back of Frame	3 1/2"
Height from Bed to Center of Crankshaft	12 1/8"
Diameter of Eccentric	2"
Standard Stroke	3/4"
Other Strokes, available in 1/4" graduations at extra charge other than standard 3/4"	1/4" to 1 1/2"
Shut Height, Bed to Ram (Ram Down, Adj. Up, Standard Stroke)	5"
Distance from Ram to Bed (when up)	5 3/4"
Distance from Center of Ram to Frame (Throat)	3 1/4"
Maximum Degrees of Inclination	30
Flywheel	Diameter
	Face
	Weight
Strokes per minute or recommended Flywheel revolutions per minute	300
Motor Recommended	Horse Power
	Speed
Clutch	Positive, Quick Acting, Single Pin, Repeat or Non-Repeat Action.
Lubrication	Oil and Zerk Type Fittings
Press Finish	Attractive Blue-Grey Enamel
Net Weight, Less Motor	116 lbs.
Shipping Weight, Less Motor	123 lbs.
Overall Size of Shipping Carton	Length
	Width
	Height

- For Complete Die Bed Dimensions refer to Die Bed Drawing Page 88 Type 4
- For Complete Ram Face Dimensions refer to Ram Face Drawing Page 88 Type 2
- For Main Frame Specifications Terminology refer to Main Frame Drawings Page 87

